

14	Wipe / blow	
16	Degrease	Lint-free cloth soaked in surface cleaner Vehicle: Parts and consumables for the repair (04B, Consumables - Products). wipe with a dry lint-free cloth
17	Masking	Masking paper
18	Apply a sealing mastic	Anti-corrosion protection products after assembly: Use (40A, General information) Vehicle: Parts and consumables for the repair (04B, Consumables - Products)
19	Apply the paint finishing	



Repair-40x01x02x02-02x65-1-1-1.xml



XSL version : 3.02 du 22/07/11

UNDERSIDE OF THE VEHICLE: SEALING CHECK

Note:



Before any operation, check the water outlets. if necessary, clean any residue which has accumulated (for example: dead leaves, twigs, etc.) and check that water flows out correctly.

Note:



When checking the sealing of the underside of the vehicle, the interior trims must be partially removed to enable the sealing check (see MR for the vehicle concerned).

Note:



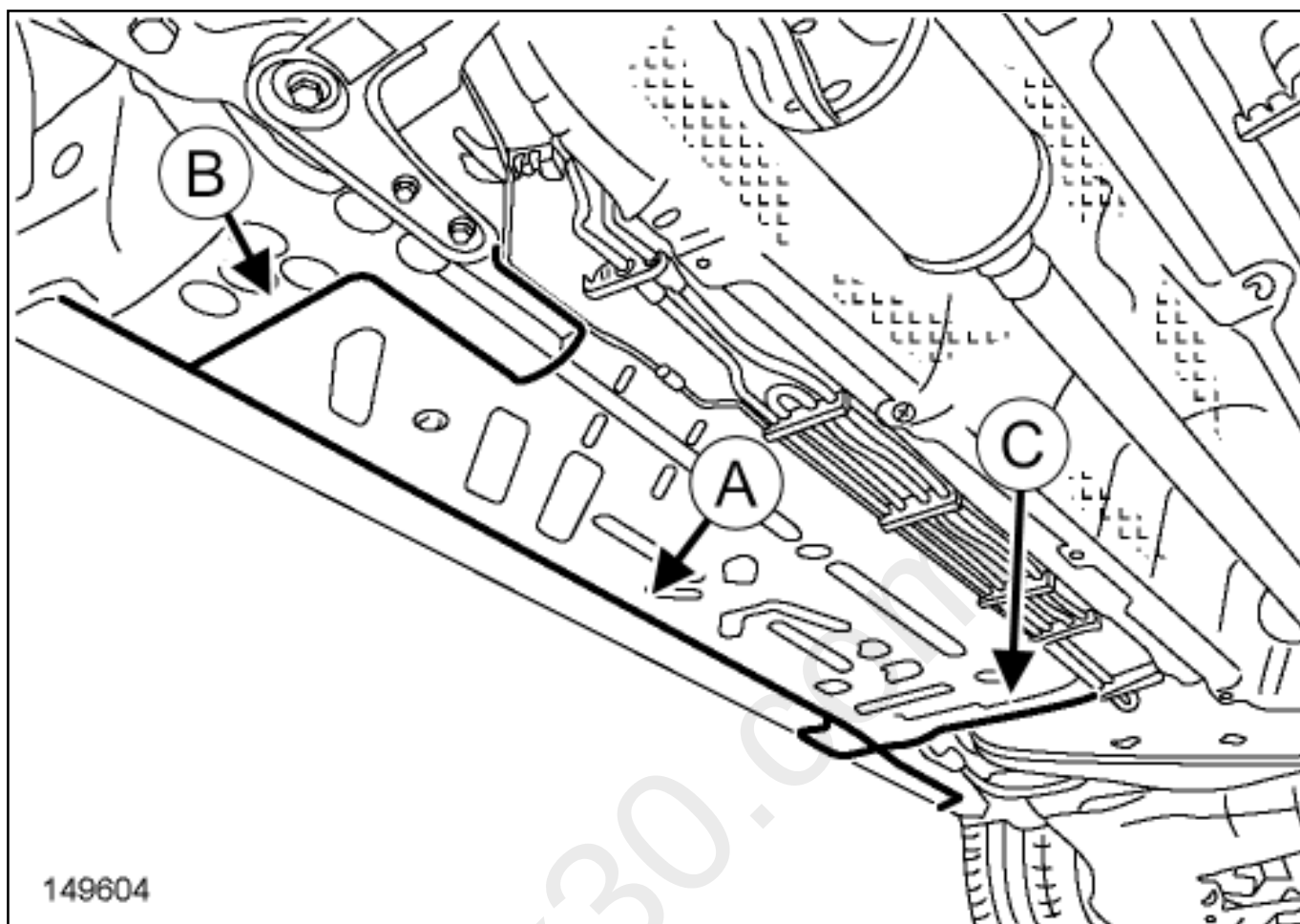
The list of the joint areas dealt with here is general. Additional zones may exist depending on the layout of each vehicle (see MR for the vehicle concerned).

1. PREPARATION OPERATION FOR CHECKING THE SEALING

1- CONDITIONS TO RESPECT BEFORE CHECKING THE SEALING

- ❑ Position the vehicle on a level washing area [\(see 60A, General information, Vehicle sealing: General information\)](#) .
- ❑ Check that all the opening elements are closed [\(see 60A, General information, Vehicle sealing: General information\)](#) .
- ❑ Prepare the equipment to perform the operation [\(see 60A, General information, Sealing tools: Use\)](#) , [\(see 60A, General information, Sealing tools: Description\)](#) and [\(see 60A, General information, Vehicle sealing: General information\)](#) .
- ❑ Adjust the flow of the water jet [\(see 60A, General information, Sealing tools: Use\)](#) .

1- CENTRE FLOOR



- Spray by sweeping the joint area between the centre floor / inner sill panel(A) .
- Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .
- Spray by sweeping the joint area between the centre floor / centre floor centre cross member(B) .
- Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .
- Spray by sweeping the joint area between the centre floor / rear floor front section(C) .
- Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .
-

Spray the edge of the blanking covers of the centre floor in a circular manner.



Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .



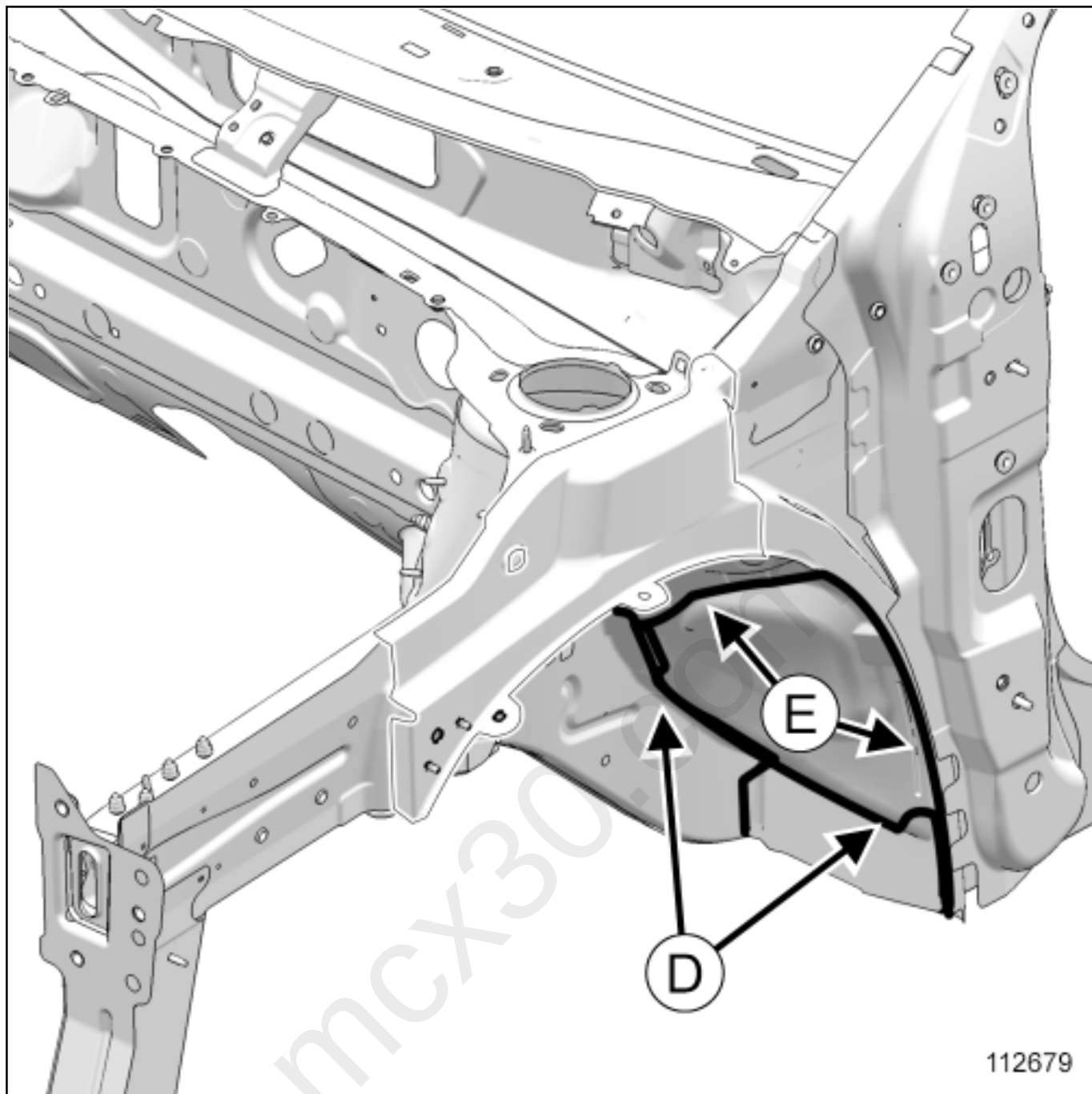
Spray by sweeping the joint area of the centre floor right-hand side section / centre floor left-hand side section.



Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .

2- FRONT WHEEL ARCH

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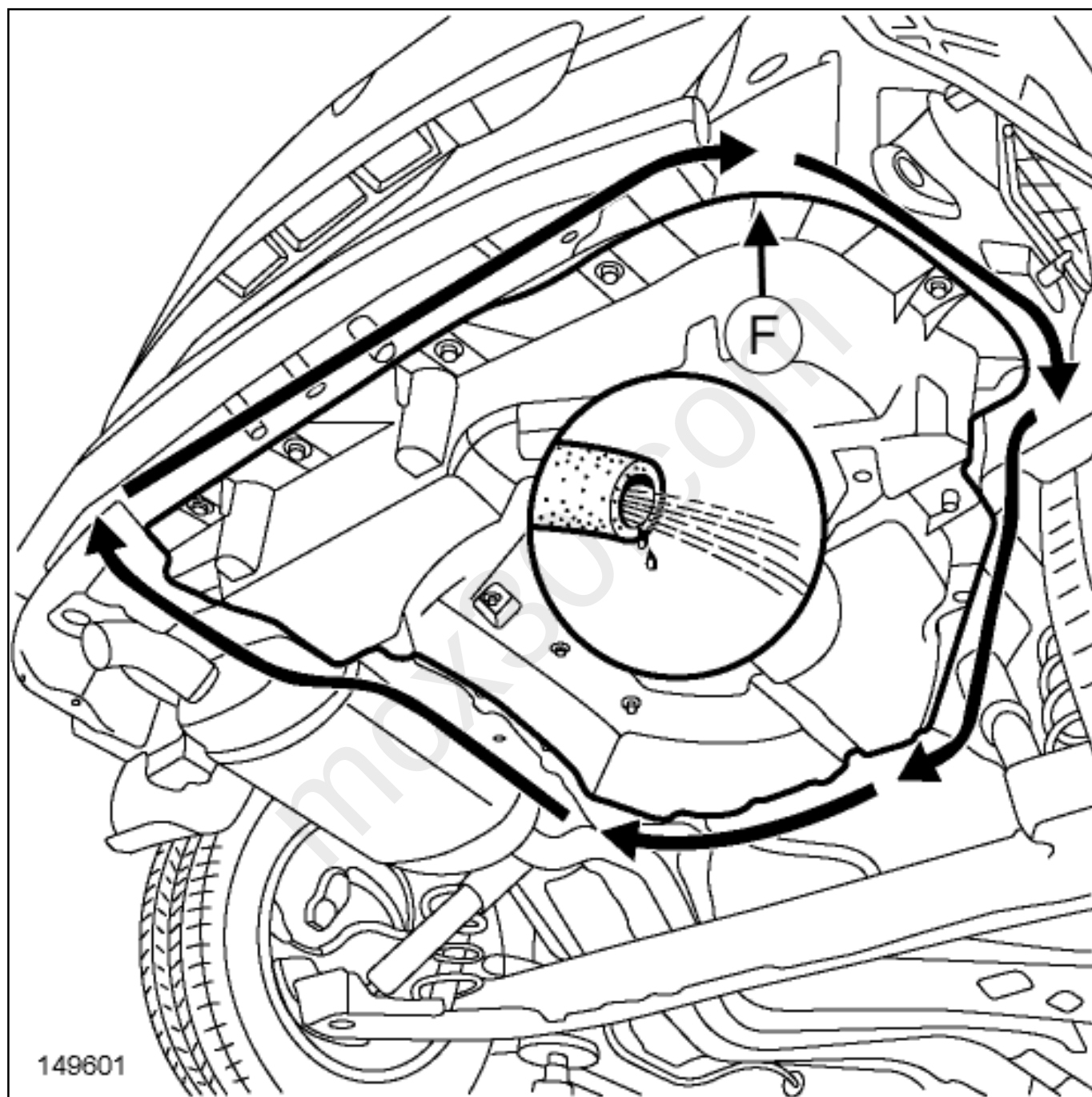
Spray the wheel arch / front bulkhead joint area gradually from the bottom upwards(D) .

Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .

Spray the wheel arch / scuttle side panel / bulkhead joint area gradually from the bottom upwards (E) .

Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .

3- BOLTED AND WELDED REAR FLOOR



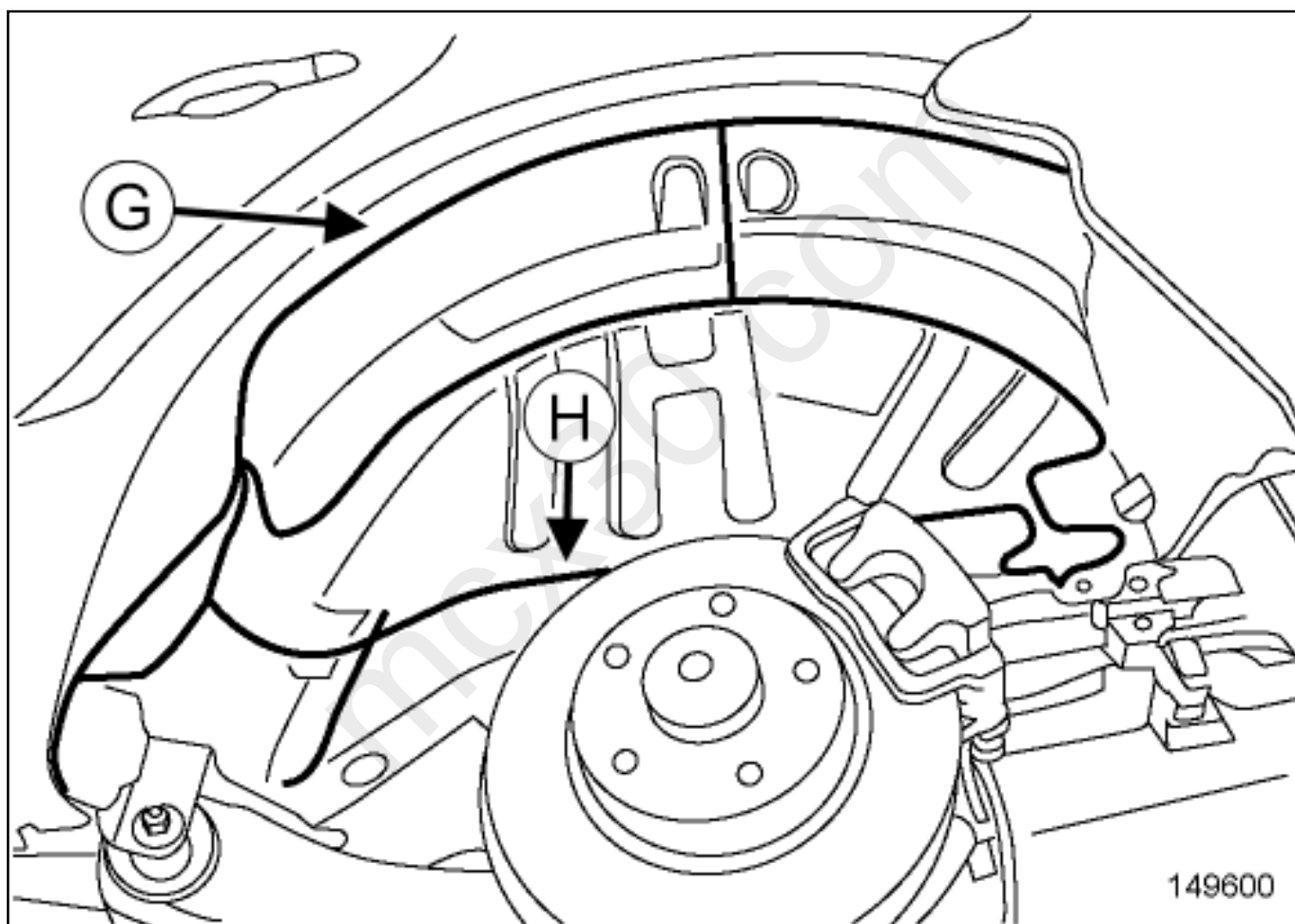
Spray the edge(F) of the rear floor by sweeping the zone.

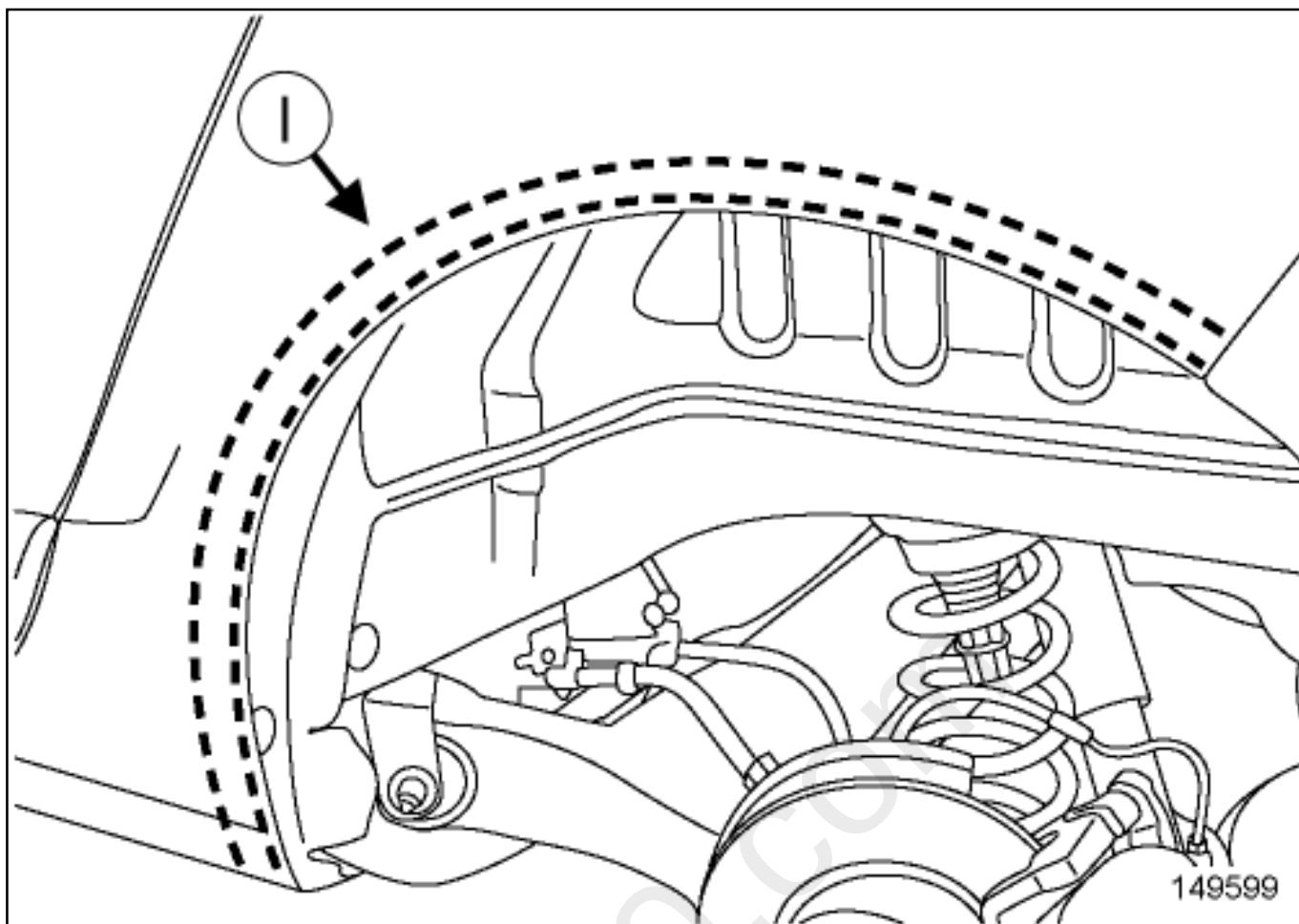
Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle](#)

Spray the edge of the blanking covers of the rear floor in a circular manner.

Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .

4- REAR WHEEL ARCH





■ Spray the inner wheel arch / outer wheel arch joint area gradually from the bottom upwards(**G**) .

■ Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .

■ Spray by sweeping the inner wheel arch / rear floor joint area(**H**) .

■ Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle sealing: General information](#)) .

■ Spray the outer wheel arch / rear wing panel joint area gradually from the bottom upwards(**I**) .

■ Visually inspect for the presence of water inside the vehicle([see 60A, General information, Vehicle](#)